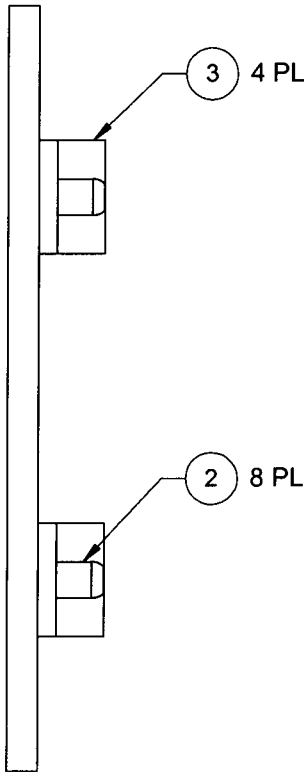
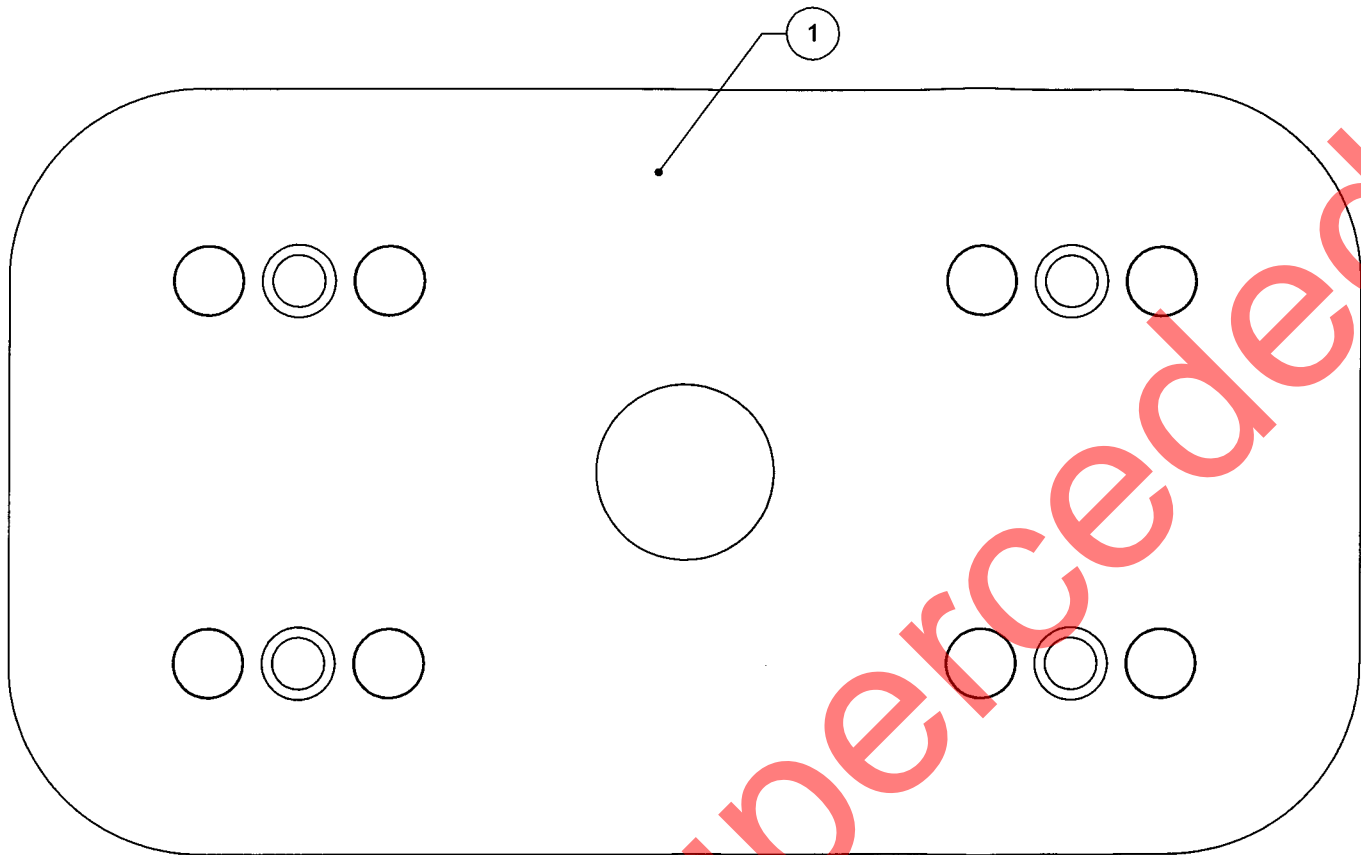


ITEM	QTY -041	P/N	DESCRIPTION
	X	D5092-041	DOUBLER ASSY
1	1	D5092-1	DOUBLER
2	8	MS20426AD3-4	RIVET, SOLID, CSK
3	4	MS21069L08	NUT PLATE, SELF-LOCKING

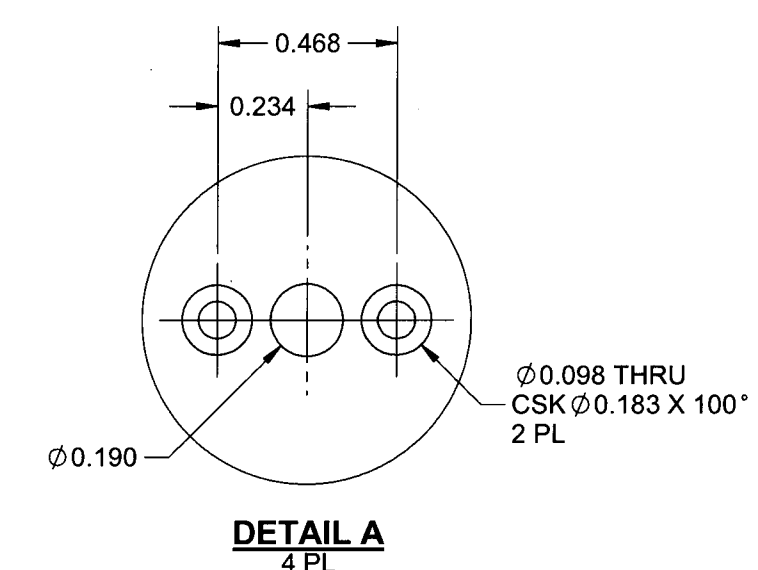
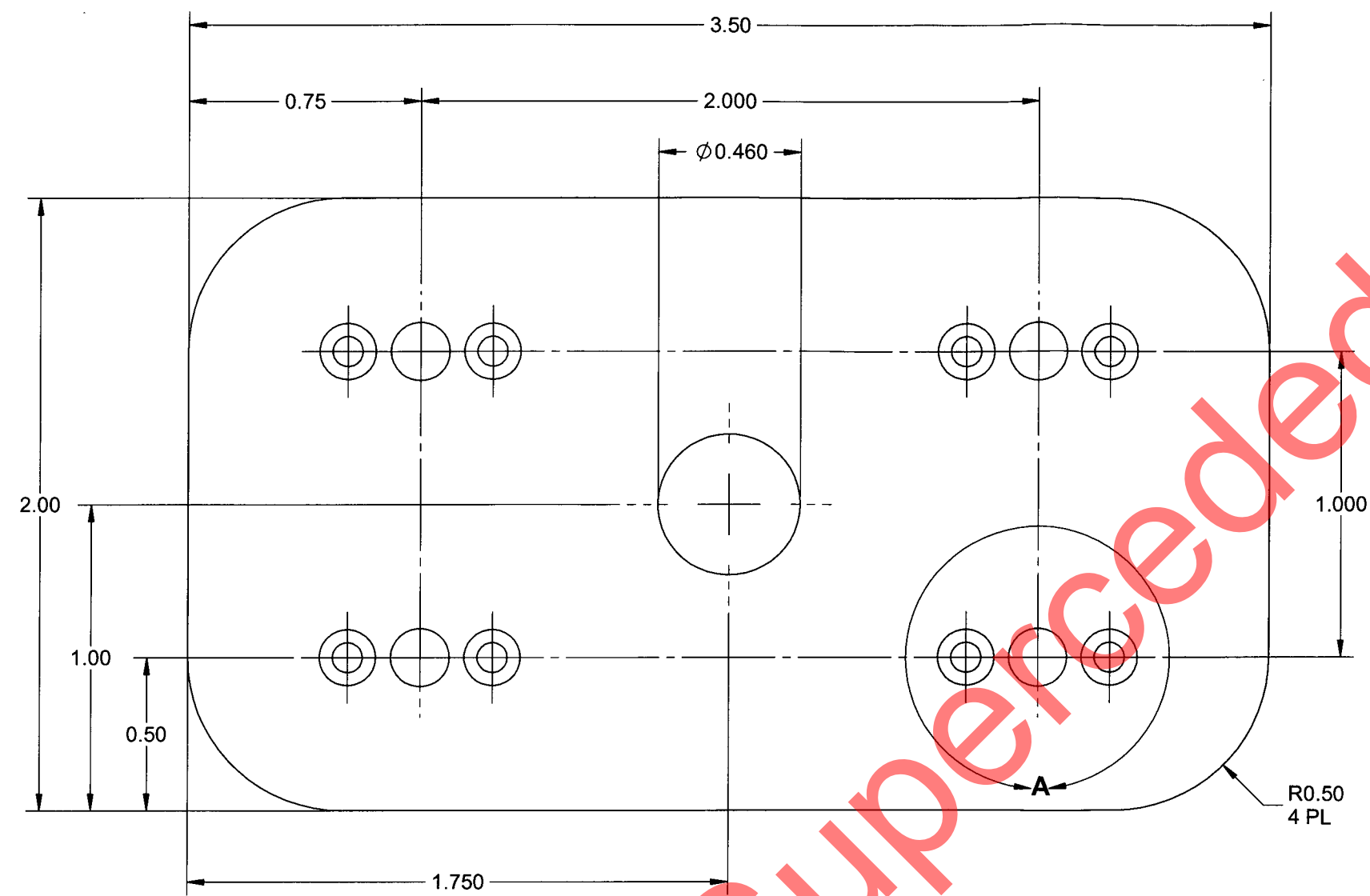


D5092-041 DOUBLER ASSY

RELEASED  
2014 -11- 06

- NOTES:
- 1) MATERIAL: N/A
  - 2) FINISH: N/A
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
  - 6) IDENTIFICATION: IDENTIFY PER DART QSI 044 METHOD 6.1
  - 7) WEIGHT: 0.05 lbs

APPROVED	B	MODIFIED DESIGN TO FACILIATE SIMPLER INSTALLATION OF CONTROL CABLE.		ML	14.07.07
	A	NEW ISSUE		ML	14.04.03
	REV.	DESCRIPTION		BY	DATE
	DESIGN	ML	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA		
	DRAWN	AJS			
	CHECKED	AP	DRAWING NO. <b>D5092</b> REV. B		
	MFG. APPR.	JLM	SHEET 1 OF 3		
	APPROVED	MP	TITLE <b>DOUBLER</b> SCALE NTS		
	DE APPR.	DS	COPYRIGHT © 2014 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>		
	DATE	14.07.07			



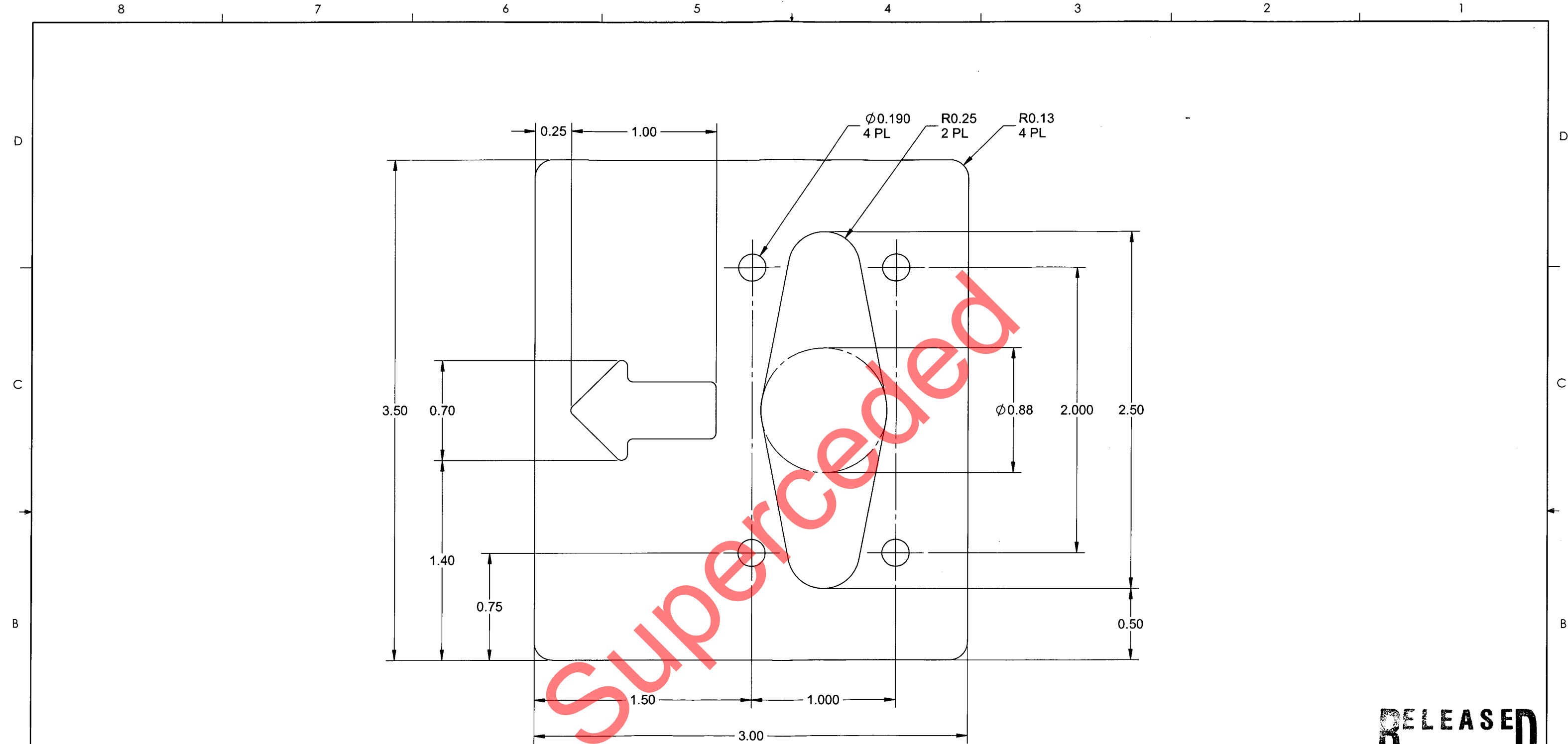
**D5092-1 DOUBLER**

- NOTES:**
- 1) MATERIAL: 6061-T6/T62 ALUMINUM SHEET, 0.080 THICK  
PER AMS 4025 OR AMS 4027 OR ASTM B209  
REF M6061T6S.080
  - 2) FINISH: ANODIZE BLACK OER MIL-A-8625, TYPE II, CLASS II
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
  - 6) IDENTIFICATION: N/A
  - 7) WEIGHT: 0.05 lbs

**RELEASED**  
2014 -11- 06

APPROVED

DESIGN	ML	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	AP	DRAWING NO.	REV. B
MFG. APPR.	JLM	<b>D5092</b>	SHEET 2 OF 3
APPROVED	MP	TITLE	SCALE
DE APPR.	DS	<b>DOUBLER</b>	NTS
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**D5092-1 TEMPLATE**

- NOTES:**
- 1) MATERIAL: 6061-T6/T62 ALUMINUM SHEET, 0.032 THICK  
PER AMS 4025 OR AMS 4027 OR ASTM B209  
REF M6061T6S.032
  - 2) FINISH: NONE
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
  - 6) IDENTIFICATION: IDENTIFY PER DART QSI 044 METHOD 6.1
  - 7) WEIGHT: 0.03 lbs
  - 8) PROFILE ALL NON DIMENSIONED FEATURES PER CAD FILE D5092-3-REVB.DXF
  - 9) GRAIN DIRECTION NOT CRITICAL

APPROVED	DESIGN	ML	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
	DRAWN	AJS		
	CHECKED	AP	DRAWING NO.	REV. B
	MFG. APPR.	JLM	<b>D5092</b>	SHEET 3 OF 3
	APPROVED	MP	TITLE	SCALE
	DE APPR.	DS	<b>DOUBLER</b>	NTS
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**RELEASED**  
2014-11-06  
MP